

About This Update

Unless otherwise noted, this 2023 ESG Data & Resources supplement (the "2023 ESG Update") covers the period of January 1, 2023 to December 31, 2023, and provides updated and supplemental data and information on our latest ESG performance. Additionally, this 2023 ESG Update presents our newly announced Diversity, Equity & Inclusion (DE&I) goal.

Updated Boundaries

In this 2023 ESG Update, the terms "Element Solutions," "we," "us," "our," "ESI," and the "company" refer to Element Solutions Inc, a Delaware corporation and its consolidated subsidiaries, taken as a whole, unless the context otherwise indicates

The environmental data covers 50 of our 58 manufacturing facilities that were operational in 2023. We excluded de minimis locations and standalone on-site labs, offices and warehouses per our materiality guidelines. These sites in scope, representing 98% of our 2023 net sales revenue, were selected based on quantitative factors, such as manufacturing production, sales volumes, energy consumption, waste generation and personnel on site. We are evaluating other facilities within the ESI group and may expand the scope of our reporting in the future. We closed two manufacturing facilities in 2023 that were previously in scope for environmental data reporting; however, since their production volumes were transferred to other sites, we have not removed them from our historical data.

Historical data and baselines are restated/recalculated if they meet certain internal thresholds. In this supplement, we updated our production definition which we think more accurately captures our operations

activities. As a result of this update, we have restated our 2020 emissions intensity goal baseline to 0.161 MT CO2e/MT of Production and our historical emissions intensity figures for the 2021 and 2022 years. In this 2023 ESG Update and in future reports, we use and intend to use the latest available emission factors for calculating and reporting our emissions data.

Unless otherwise noted. "MT" refers to the Metric Ton unit of measure. Additional updates to our data and reporting methodology are noted throughout this supplement. We identified minor discrepancies in certain KPIs reported historically but they did not meet our internal thresholds for updating.

Internal Assurance and Data Quality

We collect monthly environmental data from each of our sites in scope for reporting, following our internal reporting guidelines. The data is validated throughout the year both locally and centrally as part of our internal data validation process, including automated comparative analytics, internal site benchmarking and support sampling to mitigate the risk of manual errors. Our Corporate Audit Team also validates our ESG data and data collection process independently following the same approach as in our broader internal audit plan. Our controls framework includes first line site-based controls designed to ensure adherence to our policies and procedures. We maintain multiple IATF 16949, ISO 9001 and ISO 14001 certifications, second-line functions including Corporate Environmental Health and Safety (EH&S) and Regulatory that oversee risk control and compliance, and a third-line internal audit that provides independent risk assurance and oversight.

Reporting Guidelines and Content

We prepared this 2023 ESG Update in accordance with the GRI Standards (using the 2021 version where applicable), and the SASB Chemical Sector Disclosures. We are currently assessing our new reporting requirements under the recent climate-related disclosure rules of the Securities and Exchange Commission and other disclosure regimes implemented, or soon to be implemented. We may update our TCFD Index in the future.

External Links, Policies, Reports & Disclosures Referenced

Latest Reports

- 2022 ESG Report
- · 2023 10-K Annual Report
- 2024 Proxy Statement

Ethics and Compliance

- Animal Testing Statement
- Board of Directors Governance Principles and Code of Conduct
- Business Conduct and Ethics Policy
- 2022 Conflict Minerals Report
- Conflict of Interest Policy
- Fair Employment Policy
- Foreign Corrupt Practices Act/Anti-Corruption Policy
- · Rules of Conduct

Human Rights and Responsible Sourcing

- Anti-slavery and Human Trafficking Policy
- Supplier Code of Conduct
- Supply Chain Conflict Minerals Policy

Governance and Accountability

- Audit Committee Charter
- Compensation Committee Charter
- Nominating and Policies Committee Charter
- UK Tax Strategy

ESI Website Resources and Certificates

- ESI Career Website
- ESI Facilities Certificates
- ESI Sustainability Website

Environmental, Health & Safety

Global EH&S Policy

Quality

Global Quality Policy



ESI operates with a strong commitment to integrity, innovation, sustainability and social responsibility. In 2023, we were recognized by leading organizations for our commitment to operating responsibly and sustainably:

EcoVadis — Silver Medal

In 2023, ESI received a Silver Medal from EcoVadis for our recent sustainability efforts. This is the third year in a row that we have been awarded a medal. This latest achievement places ESI among the top 10% of companies assessed by EcoVadis, who provides valuable information to customers about environmental, social, ethical and supply chain sustainable practices.

Newsweek — America's Most Responsible **Companies List**

For the third consecutive year, ESI has been recognized as one of "America's Most Responsible Companies" by Newsweek Magazine. In its assessment, Newsweek considered the publicly available ESG data of 2,000 of the largest U.S. headquartered public companies across 14 industries and a survey of 17,000 participants related to these companies' ESG performance. Element Solutions ranked in the top 20% of all companies surveyed and top 25% in its industry classification of Materials & Chemicals.

Diversity, Equity & Inclusion (DE&I)

Creativity and problem-solving skills thrive when a broader group of people with varying backgrounds and perspectives come together to achieve a common goal. We value individual differences and aim to build a culture of empathy and diversity in a workplace where our colleagues can be their authentic selves. At the same time, a diverse workforce also helps us attract, hire, develop, promote and retain a broader talent pool. All of this has and will continue to drive the strong innovation, responsive customer service and quality products which are the inputs to our profitable growth.

As we continue on our path toward creating a diverse, equitable and inclusive workplace, we have adopted the following new and significant employeefocused DE&I goal: to increase gender diversity at management-level and above to over 25% globally by 2027 as we strive toward ever-improving equitable representation in management.* We believe this goal will support our global DE&I strategy by meaningfully advancing sustainable DE&I within our organization.

We aim to expand both short-term tactical and longer-term strategic initiatives to meet this goal. As a global company, we expect these initiatives to help us progress on our DE&I journey while remaining mindful of local context, traditions and culture in the regions and countries in which we operate.

As part of our strategy, we plan to:

- · Maintain diverse candidate pools with a goal of 90% diverse candidate slates for jobs filled in the U.S.
- Increase gender representation in our High Potential ("HiPo") Leadership Program
- Increase participation in our global mentorship program for new hires
- Track and improve the results of our employee engagement survey related to inclusion throughout the organization
- Focus on gender pay equality as part of our annual compensation review & benchmarking
- Continue to support our Employee Resource Groups (ERGs) in their efforts to facilitate connection, networking, mentoring and sponsorship opportunities
- Continue to expand training for managers and other employees on the topics of proactive inclusion in the workplace to reinforce our culture of empathy and diversity



Promoting and Supporting DE&I

Together with executives from across the company, our CEO and our Head of HR lead the effort to promote diversity and inclusion within our organization. We have Board-approved policies designed to ensure fair hiring practices and have actions in place to prevent unlawful discrimination and harassment and maintain a work environment free of inappropriate and disrespectful behavior that violates those policies. We train our employees on DE&I topics and further support inclusion through our recently launched ERGs. We hold ourselves accountable to our employees and solicit feedback through regular global employee culture surveys with inclusion-specific questions, the results of which we aim to improve over time.

Policies

Our Business Conduct and Ethics Policy, Fair Employment Policy and Rules of Conduct define prohibited discrimination and inappropriate behavior, accountable roles and responsibilities, grievance mechanisms and reporting procedures, and are shared with our employees in multiple languages. When joining ESI, all full-time employees are required to sign our Business Conduct and Ethics Policy, which serves as the ethical compass of the company. We also provide periodic refreshers and training where employees are asked to certify again that they have read, understand and will comply with this Policy. Topics covered include bribery, labor & human rights, anti-discrimination and anti-harassment.

^{*&}quot;Management-level" refers to positions with an internal job classification of grade 16 and above, which generally encompasses positions that supervise



Training

To further promote DE&I throughout the year, we provide diversity training and have online training programs available for our employees around the world. These training programs help raise DE&I awareness across the company, elevate our focus on diversity and embed equity into our practices and processes. As a global company, they also help us learn to better collaborate with each other cross culturally.

Employee Resource Groups

In 2022, we committed to launching three companywide ERGs to support our employees and facilitate networking and connections, career development, community engagement, and alignment with ESI's DE&I strategy. After surveying our employees' interests, we supported the creation of three employee-led groups: the Asian Employee Network (AEN), the Element Career Network (ECN) and the Women's Resource Group (WRG). Each ERG is advised by a steering committee, which consists of cross-functional leaders who are passionate about their ERG purpose, and is sponsored by at least one ESI executive leader. Each ERG welcomes the participation of all ESI employees.



The **Asian Employee Network (AEN)** encourages inclusiveness by supporting and advancing the interests of people from different Asian backgrounds. The AEN's mission is to build an inclusive community that connects, educates and supports its members. Their initiatives aim to raise cultural awareness by celebrating Asian cultures and traditions, providing networking, and offering motivational talks from senior leaders and training opportunities for professional development. The AEN also aims to further inform our leaders regarding cultural nuances to promote and improve cross-cultural collaboration and relationship building.



The **Element Career Network (ECN)** offers networking and training sessions, including "ESI Talks," a speaker series featuring internal and external presenters, and "ESI Connects," a program specifically targeting new hires which provides valuable information about ESI, its operations and its global strategy. The ECN also hosts in-person and virtual networking events to introduce colleagues from different functions and regions, allowing them to build their personal network, meet with senior leaders and form mentoring relationships.



The Women's Resource Group (WRG)'s mission is to be a catalyst for gender equality by providing support, promoting collaboration, fostering networking and encouraging the advancement of female employees at ESI. Its roadmap is centered around culture, career and community with a goal to promote ESI's DE&I culture, build a robust learning and development curriculum for ESI women employees and help charitable organizations that support women in communities in which we work and live. Current initiatives include speaker events designed to empower women at ESI, a survey among ESI women employees to collect insights into needed focus areas and a platform for sharing perspectives and experiences.

Sustainability Goals

In early 2022, we set ambitious Sustainability Goals that are representative of key issues and opportunities for ESI. These are within short- and longer-term time frames, focused on continuous improvement:





Focus Area	Goals	Progress to Date	2023 Progress	Read More
Sustainable Chemistry	Reach sustainable chemistry sales of \$1 billion by 2030	\Rightarrow	We achieved ~\$720 million* of net sales from sustainable products, which represent ~31% of our 2023 total net sales	Page <u>7</u> 2022 ESG Report, Page 17
Energy Use & Emissions	Reduce our combined Scope 1 and Scope 2 GHG emissions intensity by 25% per metric ton of production by 2030 from a 2020 base of 0.161 MT CO2e/MT of production**		In 2023, our emissions intensity reached 0.163 MT CO2e/MT of Production. Despite a decrease in our absolute emissions, variations in our product mix, geographic distribution of energy consumption and shifts in emissions factors have led to a temporary rise in emissions intensity compared to the previous year and our 2020 baseline. Toward the end of 2023, we introduced new initiatives and entered into green contracts, which we anticipate will enhance our emissions intensity starting in 2024 and beyond.	Page <u>12</u> <u>2022 ESG Report,</u> Page 28
Occupational Health & Safety	Reduce our total recordable incident rate (TRIR) every year as we strive toward achieving zero significant safety incidents	\Rightarrow	Our TRIR was 0.92 or a decrease of 3% as compared to 2022	Page 11 2022 ESG Report, Page 35
DE&I	Training Launch a DE&I awareness training required for all U.S. employees and achieve a completion rate of at least 80% by 2023	8	90% of our U.S. employees completed a DE&I training	Page <u>4</u> 2022 ESG Report, Page 39
	100% of our U.S. managers to complete more in-depth inclusion training by 2023	8	100% of our U.S. managers completed a more in-depth DE&I training program	Page <u>4</u> 2022 ESG Report, Page 39
	Recruiting Attain diverse candidate slates for 80% of U.Sbased roles by 2023	8	84% of U.Sbased roles filled in 2022 had at least one diverse candidate	Page <u>4</u> 2022 ESG Report, Page 39
	Attain diverse candidate slates for 90% of U.Sbased roles by 2024	8	90% of U.Sbased roles filled in 2023 had at least one diverse candidate	Page <u>4</u> 2022 ESG Report, Page 39
	Management Increase gender diversity at management-level and above to over	{NEW}	22% of our management-level colleagues were female in 2023	Page <u>4</u>
	25% globally***		*Adjusted to exclude the impact of currency chan **We refined our production definition and therefore have restated our 2020 emissions intensity baseline from	

^{***&}quot;Management-level" refers to positions with an internal job classification of grade 16 and above, which generally encompasses positions that supervise other employees.

ESG Performance Data

DE&I

Unless otherwise noted, this ESG performance data relates to the period of January 1, 2023 to December 31, 2023 and covers ESG topics that are material to our company. Certain figures and ESG disclosures include management estimates and assumptions that are subject to inherent measurement uncertainty. Please refer to About this Update and Cautionary Statement for more information. For prior sustainability publications and additional ESG information, please see our Sustainability Website. The use of "MT" refers to Metric Tons which is equivalent to 1,000 kilograms.

ECONOMIC PERFORMANCE			
	2021	2022	2023
Segment Net Sales			
Electronic Solutions (%)	64	63	61
Industrial Solutions (%)	36	37	39
Regional Net Sales			
Americas (%)	28	30	31
EMEA (%)	28	28	30
Asia (%)	44	42	39
Business			
Total Sales Revenue	\$2.4B	\$2.549B	\$2.33B
Amount Spent on R&D	\$49.7m	\$48.8m	\$67.8m*
Percentage of Sales Spent on R&D (%)	2.1	1.9	2.9
Total Net Sales from Sustainable Products**	\$650m+	\$700m+	\$720m+
Percentage of Net Sales from Sustainable Products (%)	~27	~28	~31
Total Net Sales from Products Designed for Use-Phase Efficiency***	\$230m+	\$260m+	\$330m+
Percentage of Net Sales from Products Designed for Use-Phase Efficiency (%)	10	11	14
Operations			
Manufacturing Facilities	59	59	58
Number of Countries We Operate in and Service	50+	50+	50+

^{*}Includes the impact of \$15.7 million of R&D costs associated with the purchase accounting related to the acquisition of Kuprion, Inc.

^{**}Adjusted to exclude the impact of currency changes and certain pass-through metal prices

^{***}Use-phase efficiency as defined by SASB RT-CH-410a.1.

GLOBAL WORKFORCE REPRESENTATION				
Overall Headcount	2021	2022	2023	
Total	5,401	5,381	5,316	
Male	3,824	3,827	3,768	
Female	1,577	1,554	1,548	
Employment Work Type: Full Time	5,310	5,322	5,274	
Employment Work Type: Part Time	71	59	42	
Headcount by Rank: Management - Male	330	328	329	
Headcount by Rank: Management - Female	53	59	60	
Headcount by Rank: Team Leaders - Male	1,146	1,157	1,158	
Headcount by Rank: Team Leaders - Female	344	348	357	
Headcount by Rank: Professionals - Male	1,116	1,132	1,139	
Headcount by Rank: Professionals - Female	703	715	727	
Headcount by Rank: Individual Contributors - Male	1,232	1,210	1,142	
Headcount by Rank: Individual Contributors - Female	477	432	404	
New Hires*	630	853	658	
Turnover Rate	14.9%	14.9%	14.3%	

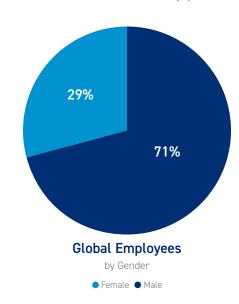
^{*}New Hires include all new employees to Element Solutions Inc and its businesses; however 2021 excludes our Coventya and HKW employees for consistency purposes.

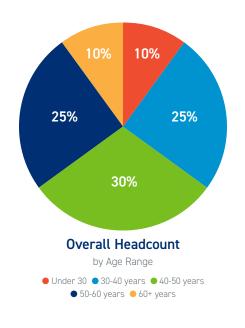
EMPLOYEE COUNT BY ETHNICITY				
United States	2021	2022	2023	
Asian	104	89	97	
Black or African American	72	85	86	
Hispanic or Latino	122	126	126	
Two or More Races	8	4	9	
Other*	63	14	1	
White	749	762	765	

^{*&}quot;Other" includes American Indian, Alaska Native, Native Hawaiian or Other Pacific Islander and undisclosed ethnicities. 2023 data reflects an improved process for employee self identification.

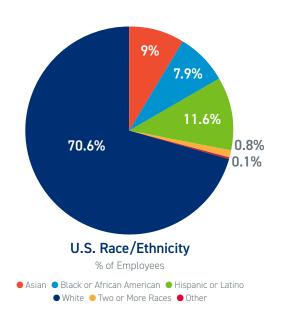
EMPLOYEE COUNT BY REGION					
	2021	2022	2023		
Americas	1,506	1,452	1,435		
Europe, Middle East and Africa (EMEA)	1,743	1,853	1,816		
Asia-Pacific (APAC)	2,152	2,076	2,065		

SNAPSHOT OF OUR PEOPLE				
Category	2021	2022	2023	
Female Employees (%)	29	29	29	
Ethnic Minority Employees (U.S.) (%)	33	29	30	
Part Time Employees (%)	1	1	1	
Total Full-Time Employees	5,310	5,322	5,274	
Board of Directors - Female Members (%)	25	25	25	









OVERALL HEADCOUNT BY AGE RANGE			
	2021	2022	2023
Under 30	603	594	531
30-40 years	1,425	1,379	1,355
40-50 years	1,588	1,608	1,604
50-60 years	1,291	1,308	1,315
60+ years	494	492	511
SOCIAL IMPACT			
	2021	2022	2023
Internal Fill Pate (%)	30	//3	52

SOCIAL IMPACT			
	2021	2022	2023
Internal Fill Rate (%)	39	43	52
Total Employee Training Hours	26,283	56,786	60,897
Average Training Hours / Employee*	4.9	10.6	11.5
Percentage of Employees Who Participated in Career and Skill-Specific Training (%)	66	92	83
Percentage of Eligible Employees Who Received Development Focused Performance Reviews (%)	98	98	99
Percentage of Employees Member of Labor Unions and Collective Bargaining Agreements (%)	6	10	13

^{*}In years prior to 2022, we did not report EH&S training hours.

CHARITABLE GIVING				
	2021	2022	2023	
Donations (\$)	~800,000	~800,000	902,000	
Number of Charities Donated To	~850	~500	550	

ENVIRONMENTAL HEALTH & SAFETY*			
	2021	2022	2023
Total Hours Worked	7,397,828	8,610,566	8,478,224
Total Number of Recordable Injury/Illness	36	41	39
Total Number of Lost Time** Injury/Illness	18	30	26
Total Days Away From Work-Injuries/Illness	194	856	526
Severity Rate – Days away from work (I&I)	5.24	19.88	12.41
Total First Aid-Only Cases	54	78	57
Total Safety Observations	3,792	7,085	6,704
Total Recordable Incident Rate (TRIR)	0.97	0.95	0.92
Lost Time Injury Rate (LTIR)***	0.49	0.70	0.61
Process Safety Incidents Count (PSIC)-PSE1	3	0	3
Process Safety Incidents Count (PSIC)-PSE2	0	0	1
EH&S Training Man Hours Completed****		23,579	27,738

^{*}Environmental Health & Safety performance does not include contractors.

^{**}We define lost time as any work-related incident that results in days away from work.

^{***}LTIR is calculated as (number of lost time incidents * 200,000) / total employee hours.

^{****2022} was the first year we started tracking EH&S training hours for reporting purposes.

ENERGY AND EMISSIONS			
	2021	2022	2023
Fuel and Energy Consumption (Gigajoules - GJ)			
Natural Gas	222,900	220,845	217,680
Diesel & Fuel Oil	15,595	14,445	12,685
Liquefied Petroleum Gas (LPG)	9,240	9,355	9,240
Purchased Steam	7,425	7,335	6,335
Non-Renewable Purchased Electricity	228,830	216,435	192,535
Total Energy Consumed	515,045	505,665	478,935
Total Energy Intensity (GJ/MT Production)	2.06	2.16	2.19
Total Renewable Energy Sourced or Generated	31,060	37,245	40,455
Total Renewable Energy Sourced to Total Energy Consumed (%)	6.03	7.37	8.45
Greenhouse Gas Emissions (Metric Tons CO2e)*			
Total Scope 1	12,560	12,508	12,127
Scope 2 Emissions (Market-Based Method)	24,750	23,734	22,218
Total Scope 1 & 2	37,310	36,242	34,345
Total Scope 1 & Scope 2 Emissions Intensity (MT CO2e/MT Production)	0.154	0.162	0.163
*For 2023 emissions data, we are using the 2023 IFA & 2023 eGrid Emission Factors to calculate our footprint.			

^{*}For 2023 emissions data, we are using the 2023 IEA & 2023 eGrid Emission Factors to calculate our footprint.

WATER (Liters)					
	2021	2022	2023		
Total Water Withdrawal	434,151,210	413,991,365	380,502,830		
Total Water Discharged*	224,429,450	205,358,965	181,537,275		
Total Water Consumption**	209,721,760	208,632,400	198,965,550		
Water Recycled and Reused***	3,120,225	6,133,870	5,123,815		
Water Withdrawn from Recycled Sources (%)	0.72	1.48	1.35		

^{*}In some cases, our wastewater is containerized and sent offsite for disposal. This wastewater is captured under Hazardous Waste.

^{**}Total Water Consumption calculated using the water balance formula: Water Consumption = Total Water Withdrawal - Total Water Discharged.

^{***}Alternative water includes repurposed or recycled water.

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WASTE (Metric Tons - MT)						
	2021	2022	2023			
Non-Hazardous Waste	3,340	3,005	2,630			
Hazardous Waste	15,810	15,210	14,725			
Recycled Waste*	3,415	3,795	4,210			
Total	22,565	22,010	21,565			
Recycled Waste as a % of Total Waste (%)	15	17	20			

^{*}Recycled waste may include certain materials that are recovered and reclaimed.

PRODUCTION* (Metric Tons - MT)							
	2021	2022	2023				
Americas	59,615	58,139	56,992				
Asia-Pacific (APAC)	98,251	90,621	80,479				
Europe, Middle East and Africa (EMEA)	83,770	75,549	73,294				
Total	241,637	224,309	210,765				

^{*}Includes approximate converted quantities as Metric Ton is a standard measure across most, but not all, our businesses. Due to the diversity of our portfolio, mass and product value are not necessarily correlated.

CERTIFICATIONS						
	2021	2022	2023			
Percentage of Sites with ISO 45001 Certificates (%)	33+	33+	34			
Percentage of Sites with ISO 9001 and/or IATF 16949 Certificates (%)	100	98	98			
Percentage of Sites with ISO 14001 Certificates (%)	87	73	80			

About This Update DE&I Sustainability Goals ESG Performance Data GRI Index SASB Index



Global Reporting Initiative (GRI) Index

Number	Disclosure	Cross-References or Answers
GRI 1: FOUN	NDATION 2021	
	Statement of use	Element Solutions Inc ("ESI," "we," "our" or "us") has prepared this 2023 GRI Index in accordance with the Global Reporting Initiative (GRI) Standards for the period January 1, 2023 – December 31, 2023. We apply the 2021 version of the GRI 2: General Disclosures and GRI 3: Material Topics. We apply the 2018 version of the GRI Standards for GRI 303 and GRI 403; the 2020 version of the GRI Standards for GRI 306; and the 2016 version of the GRI Standards for all other disclosures in this Index. The "2016," "2018," "2020," and "2021" labels refer to the respective GRI Standards issue dates, not the date of information presented in the report. This index links to relevant information in our 2022 ESG report, sustainability website, 2023 10-K Annual Report, latest Proxy Statement and this 2023 ESG Update, among others.
GRI 2: GENE	ERAL DISCLOSURES 2021	
THE ORGAN	IIZATION AND ITS REPORTING PRA	CTICES
2-1	Organizational details	Element Solutions Inc
		Incorporated in the State of Delaware on January 22, 2014 Our common stock is publicly traded on the New York Stock Exchange under the ticker symbol "ESI."
		ESI's headquarters are located at: 500 East Broward Boulevard, Suite 1860 Fort Lauderdale, Florida 33394, USA.
		At December 31, 2023, we had operations and serviced customers in more than 50 countries.
		For more information, refer to: 2022 ESG Report (About ESI, pages 4-7) 2023 10-K Annual Report (Corporate Information, page 9; Properties, page 22; Business, page 1 and Market for our Common Stock, page 24) 2024 Proxy Statement (Security Ownership, pages 60-61) ESI Website (Overview)
		ESI operates 67 manufacturing and R&D sites in 18 countries. Major manufacturing operations are in Brazil, China, Germany, India, Italy, Malaysia, Mexico, Singapore, South Korea, Turkey, the United Kingdom and the United States. We have direct operations in 32 countries and can service customers through distribution relationships in an additional 20+ countries.
2-2	Entities included in the organization's sustainability reporting	2022 ESG Report (Vision & Strategy, page 8; About this Report, page 15) 2023 10-K Annual Report (Business, page 1)



Number	Disclosure	Cross-References or Answers
2-3	Reporting period, frequency	January 1, 2023 to December 31, 2023.
	and contact point	We publish ESG Reports or updated sustainanbility performance data annually which is aligned with ESI's financial reporting period.
		ESI's 2022 ESG Report: February 23, 2023 ESI's 2023 ESG Data & Resources: May 23, 2024 sustainability@elementsolutionsinc.com
2-4	Restatements of information	2022 ESG Report (Vision & Strategy, page 8; About this Report, page 15)
		We refined our production definition and therefore have restated our 2020 emissions intensity baseline from 0.158 MT CO2e/MT of Production to 0.161 MT CO2e/MT of Production.
2-5	External assurance	2022 ESG Report (Vision & Strategy, page 8 - About this Report, page 15)
ACTIVITIES	AND WORKERS	
2-6	Activities, value chain and other business relationships	ESI is a global diversified specialty chemicals company focused on providing innovative solutions across several large and growing end-markets that enhance the products of everyday life.
		For a description of ESI's value chain, including its activities, products, markets served and supply chain, refer to:
		2022 ESG Report (About ESI, page 4 & 6) 2022 ESG Report (Vision & Strategy, page 8; About this Report, page 15) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (External Memberships, Associations, and Certificates, page 54) 2022 ESG Report (Stakeholder Engagement, page 13) 2023 10-K Annual Report (Business, pages 1, 2-4; Customers, page 6) ESI Website (About; Our History; Our Businesses and Key Markets) Supply Chain Conflict Minerals Policy Supplier Code of Conduct
		On June 1, 2023, we reacquired the right to market and distribute directly (rather than through our exclusive distributor) our ViaForm® electrochemical deposition products by terminating a long-standing distribution agreement. We now manage all aspects of the ViaForm® product line in-house, which we believe will result in a more efficient supply chain and improved customer outcomes for leading semiconductor fabricators.

Number	Disclosure	Cross-References or Answers
2-7	Employees	ESG Performance Data (Snapshot of Our People; Global Workforce Representation; Employee Count by Ethnicity; Employee Count by Region; Overall Headcount by Age Range)
		2023 10-K Annual Report (Human Capital Management, page 6; Selling & Marketing, page 6)
		There were no significant fluctuations in the number of employees during and between reporting periods.
GOVERNANC	CE	
2-9	Governance structure	We maintain gender and ethnic diversity on our Board. For more information on Governance structure and composition, refer to:
and composition		2022 ESG Report (Our Governance Structure, page 46) 2022 ESG Report (Governance and Accountability, page 47) ESG Performance Data (Snapshot of Our People) Board of Directors Governance Principles and Code of Conduct ESI Website (Corporate Governance; Board of Directors; Board Committees)
2-10	Nomination and selection of the highest governance body	2024 Proxy Statement (Director Nominees, pages 4-7; Corporate Governance, pages 8-22; Election of Directors, pages 1-3; Nominating and Policies Committee, pages 16-17) Board of Directors Governance Principles and Code of Conduct Nominating and Policies Committee Charter
2-11	Chair of the highest governance body	2024 Proxy Statement (Director Nominees, pages 4-7; Board Leadership Structure, pages 11-12) ESI Website (Board of Directors)
2-12	Role of highest governance body in overseeing the management of impacts	2022 ESG Report (Vision & Strategy, page 8) 2022 ESG Report (Governance and Accountability - Board Oversight, page 47; TCFD Index, page 79) Audit Committee Charter Nominating and Policies Committee Charter Compensation Committee Charter 2024 Proxy Statement (Board of Directors, pages 11-13; Risk Management and Oversight, page 13)
2-13	Delegation of responsibility for managing impacts	2022 ESG Report (Vision & Strategy, page 8) 2022 ESG Report (Governance & Compliance - Our Approach, page 46) 2022 ESG Report (Governance and Acountability - Overseeing ESG Strategy and Performance, page 47) Nominating and Policies Committee Charter 2024 Proxy Statement (Risk Management and Oversight, page 13; Corporate Responsibility and Sustainability, pages 17-19)

Number	Disclosure	Cross-References or Answers
2-14	Role of the highest governance body in sustainability reporting	ESI's ESG reports and updates are led by our Director of ESG Strategy in conjunction with other functions for the review of ESI's management before being presented to our CEO and the Board for final approval.
		2022 ESG Report (Our Governance Structure, page 46) 2022 ESG Report (Vision & Strategy, page 8; About this Report, page 15) 2022 ESG Report (Governance and Accountability - Board Oversight, page 47) Nominating and Policies Committee Charter 2024 Proxy Statement (Environment, Social and Governance Initiatives; pages 10-11; Corporate Responsibility and Sustainability, pages 17-19)
2-15	Conflicts of interest	2022 ESG Report (Governance and Accountability - Board Oversight, page 47) Board of Directors Governance Principles and Code of Conduct, page 2 Conflict of Interest Policy 2024 Proxy Statement (Certain Relationships and Related Transactions, pages 19-20) Audit Committee Charter Information related to material conflicts of interest would be disclosed to stakeholders in ESI's annual Proxy Statement.
2-16	Communication of critical concerns	2024 Proxy Statement (Communicating with the Board of Directors, pages 81-82) Business Conduct and Ethics Policy (Corporate Compliance Hotline page 16)
2-17	Collective knowledge of highest governance body	2022 ESG Report (Vision & Strategy, page 8; About this Report, page 15) 2022 ESG Report (Governance and Acountability - Overseeing ESG Strategy and Performance, page 47) ESI Website (Board Of Directors) 2024 Proxy Statement (Directors Nominees - Business experience and qualifications, pages 4-7)
2-18	Evaluation of the performance of the highest governance body	Board of Directors Governance Principles and Code of Conduct pages 4 , 6 2024 Proxy Statement (Board and Committee Assessment Process, page 19)
2-19	Remuneration policies	Compensation Committee Charter 2024 Proxy Statement (Executive Compensation - Compensation Discussion and Analysis, pages 24-44; Director Compensation, pages 20-22; Corporate Responsibility and Sustainability, pages 17-19) 2022 ESG Report (Vision & Strategy, page 8; Sustainability Approach and Strategy, page 10; TCFD Index, page 91)
2-20	Process for determining remuneration	Compensation Committee Charter 2024 Proxy Statement (Executive Compensation - Compensation Discussion and Analysis, pages 24-44; Stockholder Engagement, pages 9-10; Director Compensation, pages 20-22)
2-21	Annual compensation ratio	2024 Proxy Statement (Pay Ratio, pages 54-55)



Number	Disclosure	Cross-References or Answers							
STRATEGY,	STRATEGY, POLICIES AND PRACTICES								
2-22	Statement on sustainable development strategy	2022 ESG Report (CEO Message, page 2)							
2-23	Policy commitments	2022 ESG Report (Ethics and Compliance, page 49)							
3-3		2022 ESG Report (Policies, Reports and Disclosures, page 55) Sustainability Website (Policies)							
		Global Quality Policy (Promoting a Culture of Sustainability)							
		2024 Proxy Statement (Corporate Governance Guidelines, page 9) Global EH&S Policy							
2-24	Embedding policy commitments	ESI's Business Conduct and Ethics Policy presents the Company's core values and high ethical standards across many topics. All ESI employees and contractors are expected to act at all times in strong compliance with the law, the guidelines set forth in the Business Conduct and Ethics Policy and other ESI policy statements. ESI's managers are responsible for assuring that this policy and others, which are translated in many relevant languages, are understood and followed. Compliance is taken into account in reviewing the performance of all employees.							
		2022 ESG Report (Governance and Accountability, page 47)							
		2022 ESG Report (Ethics and Compliance, page 49) 2022 ESG Report (Workforce Prosperity - Training and Development, page 42)							
		Business Conduct and Ethics Policy (page 1) 2022 ESG Report (Governance & Compliance - Managing Risks, page 50)							
2-25	Processes to remediate	2022 ESG Report (Governance & Compliance - Managing Risks, page 50)							
2-25	negative impacts	Business Conduct and Ethics Policy (Corporate Compliance Hotline page 16)							
		2024 Proxy Statement (Risk Management and Oversight, page 13)							
2-26	Mechanisms for seeking advice and raising concerns	Business Conduct and Ethics Policy (Corporate Compliance Hotline, page 16) Foreign Corrupt Practices Act/Anti-Corruption Policy (6.4 Notice; Reporting)							
	and raising concerns	2022 ESG Report (Stakeholder Engagement, page 13)							
2-27	Compliance with laws	In 2023, we experienced no material cases of non-compliance with environmental laws and regulations.							
	and regulations	2023 10-K Annual Report							
2-28	Membership of associations	2022 ESG Report (External Memberships, Associations, and Certificates, page 54)							



Number	Disclosure	Cross-References or Answers		
STAKEHOLD	DER ENGAGEMENT			
2-29	Approach to stakeholder engagement	2022 ESG Report (Our ESG Journey, page 8) 2022 ESG Report (Stakeholder Engagement, page 13) Sustainability Goals Sustainability Website		
2-30 Collective bargaining agreements 2022 ESG Report (Diversity, Equity & Inclusion (DE&I) - Labor Rights, page 40) Sustainability Website (Labor Rights)				
		13% of our employees belonged to unions/collective bargaining agreements in 2023.		
GRI 3: MATE	ERIAL TOPICS 2021			
3-1	Process to determine material topics	2022 ESG Report (Our ESG Journey, page 8) Sustainability Goals 2022 ESG Report (ESG Strategy & Disclosure Framework Mapping, page 12) 2022 ESG Report (Stakeholder Engagement, page 13)		
3-2	List of material topics	2022 ESG Report (Our ESG Journey, page 8) 2022 ESG Report (ESG Strategy & Disclosure Framework Mapping, page 12) Sustainability Goals		
		There are no material changes to the list of material topics for 2023 as compared to 2022.		

8.1	Sustainability Goals	ESG Performance Data	GRI Index	SASB Index

Number		Disclosure	Cross-References or Answers		
ECONOMIC					
ECONOMIC PERFORMANCE					
Relevant ESI Material Topic(s): C	limate Change; Ta	alent Attraction and Development; Stakeholder Engagement; Voluntarism and Charitable	e Giving		
GRI 3: Material Topics 2021	3-3	Management of material topics	ESI Website (Vision & Strategy) 2022 ESG Report (Stakeholder Engagement, page 13) 2022 ESG Report (Our ESG Strategy and Disclosure Framework, page 12) About This Update 2023 10-K Annual Report (Business, page 1) UK Tax Strategy		
GRI 2021: Economic Performance 2016	201-1	Direct economic value generated and distributed	2022 ESG Report (Talent Attraction and Retention, page 41) 2022 ESG Report (Volunteering and Charitable Giving, pages 44-45) ESG Performance Data (Economic Performance) 2023 10-K Annual Report (Business, page 1; Revenue Recognition, page 27) 2024 Proxy Statement (Executive Compensation - Compensation Discussion and Analysis, pages 24-44)		
	201-2	Financial implications and other risks and opportunities due to climate change	2022 ESG Report (Climate Change, page 28) 2023 10-K Annual Report (Risk Factors, pages 10-22)		
	201-3	Defined benefit plan obligations and other retirement plans	2022 ESG Report (Talent Attraction and Retention, page 41) 2023 10-K Annual Report (Pensions Plans, page 36; Footnote 9. Pension, Post-Retirement and Post-Employment Plans, pages F-22-F-26); 2024 Proxy Statement (Benefits and Other Perquisites, page 37)		
INDIRECT ECONOMIC IMPACT					
Relevant ESI Material Topic(s): S	takeholder Engag	gement; Governance and Accountability; Voluntarism and Charitable Giving			
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Vision & Strategy, page 8) 2022 ESG Report (Sustainability Approach and Strategy, page 10) 2022 ESG Report (Our ESG Strategy and Disclosure Framework, page 12) 2022 ESG Report (Expecting the Unexpected, page 36) 2022 ESG Report (Governance and Compliance - Managing Risks, page 50)		

Number		Disclosure	Cross-References or Answers
GRI 203: Indirect Economic impact 2016	203-1	Infrastructure investments and services supported	2022 ESG Report (Vision & Strategy, page 8) 2022 ESG Report (MacDermid Enthone Plating Academy, page 24) 2022 ESG Report (Sustainability Approach and Strategy, page 10) 2022 ESG Report (Expecting the Unexpected, page 36) 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) 2022 ESG Report (Governance and Compliance - Managing Risks, page 50) 2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (Maintening a Sustainable Supply Chain, pages 51-52) 2022 ESG Report (Volunteering and Charitable Giving, pages 44-45)
ANTI-CORRUPTION			
Relevant ESI Material Topic(s): Eth	nics and Complia	ance; Governance and Accountability	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Ethics and Compliance, page 49) 2022 ESG Report (Governance & Compliance - Managing Risks, page 50) Business Conduct and Ethics Policy (pages 7, 8, 14) Foreign Corrupt Practices Act/Anti-Corruption Policy 2023 10-K Annual Report (Risk Factors, pages 10-22)
GRI 205: Anti-corruption 2016	205-1	Operations assessed for risks related to corruption	2022 ESG Report (Governance & Compliance - Managing Risks, page 50) 2022 ESG Report (Governance & Compliance - Training and Monitoring, page 50) 2022 ESG Report (Governance & Compliance - Third-Party Monitoring and Screening, page 51) Business Conduct and Ethics Policy (pages 7, 8, 14) Foreign Corrupt Practices Act/Anti-Corruption Policy 2023 10-K Annual Report (Risk Factors, pages 10-22)
	205-2	Communication and training about anti-corruption policies and procedures	2022 ESG Report (Governance & Compliance - Managing Risks, page 50) 2022 ESG Report (Governance & Compliance - Training and Monitoring, page 50)



Number		Disclosure	Cross-References or Answers
ENVIRONMENTAL			
MATERIALS			
Relevant ESI Material Topic(s): S	ustainable Chemi	stry; Managing a Sustainable Supply Chain	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Sustainable Chemistry, pages 17-22)
	301-2	Recycled input materials used	2022 ESG Report (Sustainable Chemistry, pages 17-22)
			In 2023, our MacDermid Alpha business used approximately 4,618 metric tons of recycled tin in the production of its solder technologies, representing 51.5% of all tin and tin alloys sold by the Company that year. In addition to purchasing recycled tin, we recycle tin and other metals in our own in-house smelting and refining facility in the U.S. In 2023, our reclaim facility recycled 2,088 metric tons of in-house and third-party customers' scrap metals, reducing the burden of pollution and energy and water demand that comes from metals mining.
ENERGY			
Relevant ESI Material Topic(s): C	limate Change; Er	nergy and Emissions	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Climate Change, page 28) 2022 ESG Report (Energy and Emissions - Managing Our Impact, page 29) 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) Sustainability Goals
GRI 302: Energy 2016	302-1	Energy consumption within the organization	2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) 2022 ESG Report (Energy and Emissions, page 29) Sustainability Goals
	302-3	Energy intensity	2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) 2022 ESG Report (Energy and Emissions, page 29)
	302-4	Reduction of energy consumption	2022 ESG Report (Energy and Emissions Reduction Initiatives, page 30) Sustainability Goals



SASB Index

Number		Disclosure	Cross-References or Answers
WATER AND EFFLUENTS			
Relevant ESI Material Topic(s): Wate	r Managemer	nt	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) 2022 ESG Report (Environmental Compliance - Water and Waste, pages 32-33) Sustainability Website (Water and Waste)
GRI 303: Water and Effluents 2018	303-1	Interactions with water as a shared resource	2022 ESG Report (Environmental Compliance - Water and Waste, pages 32-33) 2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32)
	303-2	Management of water discharge-related impacts	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) ESG Performance Data (Water)
			We discharge water in compliance with local regulatory requirements.
	303-3	Water withdrawal	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) ESG Performance Data (Water)
	303-4	Water discharge	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) ESG Performance Data (Water)
	303-5	Water consumption	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32)
			Total Water Consumption = Total Water Withdrawal - Total Water Discharged. See our ESG Performance Data (Water) for more information.
EMISSIONS			
Relevant ESI Material Topic(s): Clima	ate Change; E	nergy and Emissions	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) 2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Climate Change, page 28) 2022 ESG Report (Energy and Emissions - Managing Our Impact, page 29) Sustainability Goals 2024 Proxy Statement (Environmental, Social and Governance Initiatives, pages 10-11)

Number		Disclosure	Cross-References or Answers
GRI 305: Emissions 2016	305-1	Direct (Scope 1) GHG emissions	2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) Sustainability Goals
	305-2	Energy indirect (Scope 2) GHG emissions	2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) Sustainability Goals
	305-4	GHG emissions intensity	2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) Sustainability Goals ESG Performance Data (Energy and Emissions)
	305-5	Reduction of GHG emissions	2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Climate Change, page 28) 2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) Sustainability Goals
WASTE			
Relevant ESI Material Topic(s): W	/aste Managemer	nt	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) 2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (Environmental Compliance - Water and Waste, pages 32-33) Sustainable Website (Water and Waste)
GRI 306: Waste 2020	306-1	Waste generation and significant waste-related impacts	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33) ESG Performance Data (Waste) We dispose of our waste in compliance with local regulatory requirements.
	306-2	Management of significant waste-related impacts	2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (Environmental Compliance - Water and Waste, pages 32-33) Sustainable Website (Water &Waste)
			Where applicable and in accordance with local laws, we train employees to recycle waste and have various recycling initiatives in place at our manufacturing facilities.
	306-3	Waste generated	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33)
	306-4	Waste diverted from disposal	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33)
	306-5	Waste directed from disposal	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33)



Number		Disclosure	Cross-References or Answers
SUPPLIER ENVIRONMENTAL ASSES	SMENT		
Relevant ESI Material Topic(s): Mana	aging a Sustair	nable Supply Chain	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy Supplier Code of Conduct Supply Chain Conflict Minerals Policy 2022 ESG Report (Managing a Sustainable Supply Chain, page 51)
GRI 308: Supplier Environmental	308-1	New suppliers that were screened using environmental criteria	2022 ESG Report (Managing a Sustainable Supply Chain, page 51)
Assessment 2016	308-2	Negative environmental impacts in the supply chain and actions taken	2022 ESG Report (Managing a Sustainable Supply Chain, page 51)
SOCIAL			
EMPLOYMENT			
Relevant ESI Material Topic(s): Taler	nt Attraction ar	nd Development	
GRI 3: Material Topics 2021	3-3	Management of material topics	Fair Employment Policy 2022 ESG Report (Workforce Prosperity, pages 41-43) ESI Career Website
GRI 401: Employment 2016	401-1	New employee hires and employee turnover	2022 ESG Report (Talent Attraction and Retention, page 41) ESG Performance Data (Global Workforce Representation)
	401-2	Benefits provided to full-time employees that are not provided to temporary or part-time employees	2022 ESG Report (Talent Attraction and Retention, page 41) We provide a variety of benefits to our full-time employees from parental leave, healthcare, life insurance, disability coverage, retirement provision and stock ownership. The benefits we provide vary depending on location and are based on local human resources laws and regulations with which we comply.



Number		Disclosure	Cross-References or Answers
LABOR/MANAGEMENT RELATION	S		
Relevant ESI Material Topic(s): Hu	man Rights; Tal	ent Attraction and Development; Labor Rights	
GRI 3: Material Topics 2021	3-3	Management of material topics	2023 10-K Annual Report (Human Capital Management, pages 6-7) Sustainability Website (Labor Rights) 2022 ESG Report (Stakeholder Engagement, page 13) 2022 ESG Report (Human Rights, page 49) Business Conduct and Ethics Policy (Labor & Human Rights, page 9) Fair Employment Policy Anti-slavery and Human Trafficking Policy
GRI 402: Labor/Management Relations 2016	402-1	Minimum notice periods regarding operational changes	Sustainability Website (Labor Rights) 2022 ESG Report (Labor Rights, page 40) 2022 ESG Report (Stakeholder Engagement, page 13)
			We comply with notice periods (as defined by collective bargaining agreements in place or by local laws or regulations) prior to the implementation of any changes that could potentially involve our employees.
OCCUPATIONAL HEALTH AND SAF	ЕТҮ		
Relevant ESI Material Topic(s): Oc	cupational Healt	th and Safety; Manufacturing Safe Products	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy 2023 10-K Annual Report (Human Capital Management, pages 6-7) 2022 ESG Report (Occupational Health & Safety, pages 35-38) 2022 ESG Report (Managing Health & Safety, page 36) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) 2022 ESG Report (Manufacturing Safe Products, page 23) Sustainability Goals
GRI 403: Occupational Health	403-1	Occupational health and safety management system	2022 ESG Report (Occupational Health & Safety, pages 35-38)
and Safety 2018	403-2	Hazard identification, risk assessment and incident investigation	2022 ESG Report (Ensuring Effective Health & Safety Management, page 37)
	403-4	Worker participation, consultation and communication on occupational health and safety	2022 ESG Report (Managing Health & Safety, page 36) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) 2022 ESG Report (Manufacturing Safe Products, page 23)



Number		Disclosure	Cross-References or Answers
GRI 403: Occupational Health and Safety 2018	403-5	Worker training on occupational health and safety	2022 ESG Report (Managing Health & Safety, page 36) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) 2022 ESG Report (Manufacturing Safe Products, page 23)
	403-6	Promotion of worker health	Global EH&S Policy 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) 2022 ESG Report (Employee Benefits & Talent Attraction and Retention, page 41) ESG Performance Data (Global Workforce Representation)
	403-7	Prevention and mitigation of occupational health and safety impacts directly linked by business relationships	2022 ESG Report (Managing Health & Safety, page 36) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) 2022 ESG Report (Manufacturing Safe Products, page 23)
	403-8	Workers covered by an occupational health and safety management system	2022 ESG Report (Managing Health & Safety, page 36) ESG Performance Data (Global Workforce Representation)
			ESI's safety data is submitted by our facilities and consolidated in our global safety management system for tracking and monitoring purposes.
	403-9	Work-related injuries	2022 ESG Report (Measuring Health & Safety Performance, page 38) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) ESG Performance Data (Environmental Health & Safety)
			In 2023, we have experienced no injuries of workers who are not employees but whose work we control.
			Lost time injury rates (LTIR) are calculated based on 200,000 hours worked. LTIR figures cover all employees.
	403-10	Work-related ill health	2022 ESG Report (Measuring Health & Safety Performance, page 38) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) ESG Performance Data (Environmental Health & Safety)
			In 2023, we experienced no employee fatalities.

Number		Disclosure	Cross-References or Answers
TRAINING AND EDUCATION			
Relevant ESI Material Topic(s): Ta	alent Attraction a	nd Development; Human Rights; Diversity, Equity & Inclusion; Occupational Health and	d Safety; Ethics and Compliance
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (About ESI, page 4) 2022 ESG Report (Workforce Prosperity, pages 41-43) 2022 ESG Report (Talent Attraction and Retention, page 41) Sustainability Goals Business Conduct and Ethics Policy (Training, page 17) 2023 10-K Annual Report (Human Capital Management, pages 6-7)
GRI 404: Training and Education 2016	404-1	Average hours of training per year per employee	2022 ESG Report (Workforce Prosperity, pages 41-43) ESG Performance Data (Global Workforce Representation) 2022 ESG Report (Ethics and Compliance - Training and Monitoring, page 50)
	404-2	Program for upgrading employee skills and transition assistance programs	2022 ESG Report (Workforce Prosperity, pages 41-43) In connection with retirement or termination of employment, we may offer severance pay and/or transition assistance depending on circumstances.
	404-3	Percentage of employees receiving regular performance and career development reviews	2022 ESG Report (Training and Development, page 42) ESG Performance Data (Social Impact)
DIVERSITY AND EQUAL OPPORT	UNITY		
Relevant ESI Material Topic(s): Di	iversity, Equity &	Inclusion; Governance and Accountability	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Diversity, Equity & Inclusion (DE&I), pages 39-40) 2022 ESG Report (Promoting DE&I), page 40) Sustainability Goals Business Conduct and Ethics Policy (Training, page 17) 2023 10-K Annual Report (Human Capital Management, pages 6-7) 2024 Proxy Statement (Environmental, Social and Governance Initiatives, pages 10-11)
GRI 405: Diversity and Equal Opportunity 2016	405-1	Diversity of governance bodies and employees	2022 ESG Report (Performance Through a Diverse and Independent Board, page 47) ESG Performance Data (Snapshot of Our People) 2024 Proxy Statement (Board Diversity, Tenure and Qualification, pages 2-3) ESI Website (Board of Directors)

Number		Disclosure	Cross-References or Answers
NON-DISCRIMINATION			
Relevant ESI Material Topic(s): Divers	ity, Equity &	Inclusion; Governance and Accountability	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Diversity, Equity & Inclusion (DE&I), pages 39-40) 2022 ESG Report (Promoting DE&I, page 40) Sustainability Goals Business Conduct and Ethics Policy (Training, page 17) 2023 10-K Annual Report (Human Capital Management, pages 6-7)
GRI 406: Non-Discrimination 2016	406-1	Incidents of discrimination and corrective actions taken	2022 ESG Report (Promoting DE&I, page 40)
FREEDOM OF ASSOCIATION AND COL	LECTIVE BA	RGAINING	
Relevant ESI Material Topic(s): Huma	n Rights; Tale	ent Attraction and Development; Labor Rights	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Diversity, Equity & Inclusion (DE&I), pages 39-40) 2022 ESG Report (Labor Rights, page 40) 2022 ESG Report (Human Rights, page 49) Anti-slavery and Human Trafficking Policy Supplier Code of Conduct
GRI 407: Freedom of Association and Collective Bargaining 2016	407-1	Operations and suppliers in which the right to freedom of association and collective bargaining may be at risk	We respect the rights of our employees to freely associate and bargain collectively in a legal, ethical and safe way. 2022 ESG Report (Labor Rights, page 40) 2022 ESG Report (Human Rights, page 49) Sustainability Website (Labor Rights) Supplier Code of Conduct
CHILD LABOR			
Relevant ESI Material Topic(s): Human	n Rights		
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Human Rights, page 49) 2022 ESG Report (Policies, Reports and Disclosures, page 55) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (Third-Party Monitoring and Screening, page 51) Anti-Slavery and Human Trafficking Policy Supplier Code of Conduct Business Conduct and Ethics Policy 2024 Proxy Statement (Environmental, Social and Governance Initiatives, pages 10-11)



Number		Disclosure	Cross-References or Answers
GRI 408: Child Labor 2016	408-1	Operations and suppliers at significant risk for incidents of child labor	2022 ESG Report (Human Rights, page 49) 2022 ESG Report (Policies, Reports and Disclosures, page 55) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (Third-Party Monitoring and Screening, page 51) Anti-Slavery and Human Trafficking Policy Supplier Code of Conduct Business Conduct and Ethics Policy
FORCED AND COMPULSORY LAE	30R		
Relevant ESI Material Topic(s): H	luman Rights		
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Human Rights, page 49) 2022 ESG Report (Policies, Reports and Disclosures, page 55) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (Third-Party Monitoring and Screening, page 51) Anti-Slavery and Human Trafficking Policy Supplier Code of Conduct Business Conduct and Ethics Policy 2024 Proxy Statement (Environmental, Social and Governance Initiatives, pages 10-11)
GRI 409: Forced and Compulsory Labor 2016	409-1	Operations and suppliers at significant risk for incidents of forced and compulsory labor	2022 ESG Report (Human Rights, page 49) 2022 ESG Report (Policies, Reports and Disclosures, page 55) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (Third-Party Monitoring and Screening, page 51) Anti-Slavery and Human Trafficking Policy Supplier Code of Conduct Business Conduct and Ethics Policy
LOCAL COMMUNITIES			
Relevant ESI Material Topic(s): V	olunteering and (Charitable Giving; Managing a Sustainable Supply Chain	
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Volunteering and Charitable Giving, pages 44-45) 2023 10-K Annual Report (Human Capital Management, pages 6-7) 2024 Proxy Statement (Environmental, Social and Governance Initiatives, pages 10-11)

Number		Disclosure	Cross-References or Answers
GRI 413: Local Communities 2016	413-1	Operations with local community engagement, impact assessments and development programs	2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) 2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33) ESG Performance Data (Water; Waste; Certifications) 2022 ESG Report (Volunteering and Charitable Giving, pages 44-45) 2022 ESG Report (Stakeholder Engagement, page 13) ESI Facilities Certificates Sustainability Website (Community Impact)
SUPPLIER SOCIAL ASSESSMENT 20	16		
Relevant ESI Material Topic(s): Mana	aging a Sustai	nable Supply Chain	
GRI 3: Material Topics 2021	3-3	Management of material topics	Global EH&S Policy 2022 ESG Report (Human Rights, page 49) 2022 ESG Report (Managing a Sustainable Supply Chain, page 51) 2022 ESG Report (Supply Chain Risk Management, page 51) 2022 ESG Report (Third-Party Monitoring and Screening, page 51) Anti-Slavery and Human Trafficking Policy Supply Chain Conflict Minerals Policy Conflict Minerals Report Supplier Code of Conduct
GRI 414: Supplier Social Assessment 2016	414-1	New suppliers that were screened using social criteria	2022 ESG Report (Third-Party Monitoring and Screening, page 51) Conflict Minerals Report
PUBLIC POLICY			
GRI 3: Material Topics 2021	3-3	Management of material topics	Business Conduct and Ethics Policy (Political Contributions)
GRI 415: Public Policy 2016	415-1	Political contributions	Business Conduct and Ethics Policy (Political Contributions)
CUSTOMER HEALTH AND SAFETY			
GRI 3: Material Topics 2021	416	Management of material topics	2022 ESG Report (Removing Hazardous Chemicals Through Green Chemistry, page 21 2022 ESG Report (Product Stewardship, page 23)
GRI 416: Customer Health and Safety 2016	416-1	Assessment of the health and safety impacts of product and service categories	2022 ESG Report (Manufacturing Safe Products, page 23)

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Number		Disclosure	Cross-References or Answers		
	416-2	Incidents of non-compliance concerning the health and safety impacts of products and services	2022 ESG Report (Manufacturing Safe Products, page 23) Global Quality Policy Global EH&S Policy We had no material incidents of noncompliance with respect to the health and safety impacts of products and services in 2023. A material non-compliance incident is one that results in a significant adverse impact to our business, condition (financial or otherwise), assets or results.		
MARKETING AND LABELING					
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Product Safety Training and Labeling, page 24) Animal Testing Statement		
GRI 417: Marketing and Labeling 2016	417-1	Requirements for product and service information and labeling	2022 ESG Report (Product Safety Training and Labeling, page 24) Animal Testing Statement		
	417-2	Incidents of non-compliance concerning products and service information and labeling	We had no material incidents of noncompliance with respect to product and service information and labeling in 2023. A material non-compliance incident is one that results in a significant adverse impact to our business, condition (financial or otherwise), assets or results.		
CUSTOMER PRIVACY					
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (Handling Data Security and Privacy, page 53) Website Privacy Policy		
GRI 418: Customer Privacy 2016	418-1	Substantiated complaints concerning breaches of customer privacy and losses of customer data	We had no material complaints concerning breaches of customer privacy and losses of customer data in 2023.		
ESI MATERIAL TOPIC: SUSTAINABLE CHEMISTRY (GREEN CHEMISTRY, INNOVATION FOR SUSTAINABLE PRODUCTS, CIRCULAR ECONOMY)					
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (CEO Message, page 2) 2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (From Idea to Sustainable Solution: How We Innovate, page 18) 2022 ESG Report (Product Stewardship, pages 23-24) Global Quality Policy (Promoting a Culture of Sustainability) Sustainability Goals		
		Revenue generated from sustainable chemistry products	ESI Website (Sustainable Chemistry) 2022 ESG Report (Chemical Technology Enabling Sustainability, page 20)		

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Number		Disclosure	Cross-References or Answers	
ESI MATERIAL TOPIC: SOCIETAL & GEOPOLITICAL CONDITIONS				
GRI 3: Material Topics 2021	3-3	Management of material topics	2022 ESG Report (CEO Message, page 2) 2022 ESG Report (Environmental Compliance - Managing Risks, page 31) 2022 ESG Report (Governance & Compliance - Managing Risks, page 50) 2022 ESG Report (Expecting the Unexpected, page 36) Sustainability Goals	
		Safeguarding business continuity against risks	ESI Website (Sustainable Chemistry) 2022 ESG Report (Expecting the Unexpected, page 36)	

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CHEMICALS INDUSTRY DISCLOSURES			
Disclosure Topic	Disclosure Number	Disclosure Accounting Metric	Location and Answer
Greenhouse Gas Emissions	RT-CH-110a.1	Gross global Scope 1 emissions, percentage covered under emissions-limiting regulations	2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) ESG Performance Data (Energy & Emissions)
	RT-CH-110a.2	Discussion of long-term and short-term strategy or plan to manage Scope 1 emissions, emissions reduction targets and an analysis of performance against those targets.	Sustainability Goals 2022 ESG Report (Energy and Emissions - Measuring Our Impact, page 29) 2022 ESG Report (Energy and Emissions - Managing Our Footprint, page 29) 2022 ESG Report (Energy and Emissions Reduction Initiatives, page 30)
Air Quality	RT-CH-120a.1	Air emissions of the following pollutants: (1) NOx (excluding N20), (2) SOx, (3) volatile organic compounds (VOCs) and (4) hazardous air pollutants (HAPs)	Our operations are low emissions. In 2023, our total NOx, SOx, VOCs and HAPs were 81.5 Metric Tons.
Energy Management	RT-CH-130a.1	(1) Total energy consumed, (2) percentage grid electricity, (3) percentage renewable and (4) total self-generated energy	2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Energy and Emissions - Measuring Our Footprint, page 29) ESG Performance Data (Energy & Emissions)
Water Management	RT-CH-140a.1	(1) Total water withdrawn, (2) total water consumed and percentage of each in regions with High or Extremely High Baseline Water Stress	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) ESG Performance Data (Water)
	RT-CH-140a.2	Number of incidents of non-compliance associated with water quality permits, standards and regulations	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32)
			We have experienced no material incidents associated with water quality permits, standards and regulations in the last three years.
	RT-CH-140a.3	Description of water management risks and discussion of strategies and practices to mitigate those risks	2022 ESG Report (Water and Waste - Monitoring and Reducing Water, page 32) ESG Performance Data (Water)
Hazardous Waste Management	RT-CH-150a.1	Amount of hazardous waste generated and percentage recycled	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33) ESG Performance Data (Waste)
Community Relations	RT-CH-210a.1	Discussion of engagement processes to manage risks and opportunities associated with community interests	2022 ESG Report (Volunteering and Charitable Giving, pages 44-45) 2023 10-K Annual Report (Human Capital Management, pages 6-7) Sustainability Website



Disclosure Topic	Disclosure Number	Disclosure Accounting Metric	Location and Answer
Workforce Health & Safety	RT-CH-320a.1	(1) Total recordable incident rate (TRIR) and (2) fatality rate for (a) direct employees and (b) contract employees	2022 ESG Report (Measuring Health & Safety Performance, page 38) 2022 ESG Report (Occupational Health & Safety, pages 35-38) Sustainability Goals ESG Performance Data (Environmental Health & Safety) Global EH&S Policy
	RT-CH-320a.2	Description of efforts to assess, monitor and reduce exposure of employees and contract workers to long-term (chronic) health risks	2022 ESG Report (Manufacturing Safe Products, page 23) 2022 ESG Report (Managing Health & Safety, page 36) 2022 ESG Report (Ensuring Effective Health & Safety Management, page 37) Sustainability Goals
Product Design for Use-phase Efficiency	RT-CH-410a.1	Revenue from products designed for use-phase resource efficiency	ESI Website (Sustainable Chemistry) 2022 ESG Report (Sustainable Chemistry, page 17)
Safety & Environmental Stewardship of Chemicals	RT-CH-410b.1	(1) Percentage of products that contain Globally Harmonized System of Classification and Labeling of Chemicals (GHS) Category 1 and 2 Health and Environmental Hazardous Substances and (2) percentage of such products that have undergone a hazard assessment	Certain of our products contain chemicals categorized as GHS Category 1 and 2 Health and Environmental Hazardous Substances. Our products are evaluated for hazard and assigned hazard classifications as required by law. 2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (Manufacturing Safe Products, page 23) 2022 ESG Report (From Idea to Sustainable Solution: How We Innovate, page 18)
	RT-CH-410b.2	Discussion of strategy to (1) manage chemicals of concern and (2) develop alternatives with reduced human and/or environmental impact	2022 ESG Report (Sustainable Chemistry, pages 17-22) 2022 ESG Report (From Idea to Sustainable Solution: How We Innovate, page 18) Sustainability Goals Supply Chain Conflict Minerals Policy Conflict Minerals Report Supplier Code of Conduct
Genetically Modified Organisms	RT-CH-410c.1	Percentage of products by revenue that contain genetically modified organisms (GMOs)	We have no revenues from GMOs or genetic engineering.



Disclosure Topic	Disclosure Number	Disclosure Accounting Metric	Location and Answer
Management of the Legal & Regulatory Environment	RT-CH-530a.1	Discussion of corporate positions related to government regulations and/or policy proposals that address environmental and social factors affecting the industry	2022 ESG Report (Design and Implementation Process - Regulatory Changes, page 18) 2022 ESG Report (Energy and Emissions, page 29) 2022 ESG Report (Climate Change, page 28) 2022 ESG Report (Promoting DE&I, page 40) 2022 ESG Report (Stockholder Engagement, page 13)
"Operational Safety, Emergency Preparedness & Response"	RT-CH-540a.1	Process Safety Incidents Count (PSIC), Process Safety Total Incident Rate (PSTIR) and Process Safety Incident Severity Rate (PSISR)	2022 ESG Report (Water and Waste - Measuring and Reducing Waste, page 33) 2022 ESG Report (Occupational Health & Safety, pages 35-38) Global EH&S Policy
	RT-CH-540a.2	Number of transport incidents	We had no significant transport incidents over the last three years.
Production	RT-CH-000.A	Production by reportable segment	2022 ESG Report (Who We Are, page 4) 2022 ESG Report (Enabling the Products of Everyday Life, page 5) 2022 ESG Report (Sustainability Within Our End Markets, page 6) 2022 ESG Report (Sustainability Approach and Strategy, pages 10-12) 2023 10-K Annual Report (Business, page 1) ESI Website (Overview) ESI Website (Key Markets)

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Cautionary Statement

Reporting Uncertainties

Non-financial information is subject to measurement uncertainties resulting from limitations inherent in the nature and the methods used for determining such data. The selection of different, but acceptable measurement techniques can result in different measurements. The precision of different measurement techniques may also vary.

The term "material" is used to refer to key sustainability topics relevant to ESI and should not be read as equating to any use of this word in the company's filings with the Securities and Exchange Commission. Our ESG disclosures may contain data from third party sources, which are not controlled by ESI and cannot be fully verified.

Unless the context otherwise indicates or requires, all of our product names, trade names, trademarks, service marks or logos used or referenced in this 2023 ESG Update are part of the company's intellectual property, although the "©" and "TM" trademark designations may have been omitted. All rights to such intellectual property are reserved.

Forward-Looking Statements

This 2023 ESG Update includes "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995 relating to, without limitation, ESI's Sustainability Goals and other sustainability topics that are not historical facts or information. These forward-looking statements will often contain words such as "expect," "anticipate," "project," "will," "should," "believe," "intend," "plan," "assume," "estimate," "predict," "seek," "continue," "outlook," "may," "might," "aim," "can have," "likely," "potential" "target," "hope, "goal," "priority," "guidance," "confident," "committed," "designed" or "strive" and variations of such words and similar expressions. These statements should be evaluated with caution considering the many risks and uncertainties inherent in ESG reporting and the company's business. These statements are based on expectations, assumptions, estimates and other projections about the company, only speak as of the time of such statements, and are not guarantees of future results or performance. The company does not undertake or plan to update or revise them, whether as a result of new or more information becoming available, changes in expectations, assumptions, estimates or results, future events or otherwise. Actual results of the company may differ materially from any future results expressed or implied in the forward-looking statements if one or more of the underlying projections prove to be inaccurate or are unrealized.

There can be no assurance that such forward looking statements will prove to be correct. Any public statements or disclosures by the company following this 2023 ESG Update that modify or impact any of the forward-looking statements contained in or accompanying this supplement will be deemed to modify or supersede such outlook or other forward-looking statements.



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